



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6210G01631-8G-11

Job Sheet 186340



Part No: RBW6210G01631-8G-11

Job Qty: 10 ea

Part Name: Lower Plate Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01631-8G Rev.A IPP Rev. A 18.10.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	10 pcs	11/30/18	11/30/18	0.00	0.67	Small Fab-3		M.L.
120	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC5		
130	Packaging	10 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Cut as per DWG.

DEC 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1374N33	Multipurpose Neoprene Rubber Sheet 50A, Adhesive-Back, 12" x 24", 1/16" Thick	2.0400 sf (2.04 ea)	90-Start up Operation	5118874

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1374N33	3	4	0

Part Specifications



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

pound.

Container No: S136249



Part: RBW6210G01631-8G-11

Job No: 186340

Serial No/Batch: S136249

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/10/18

Plex 11/14/18 11:45 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



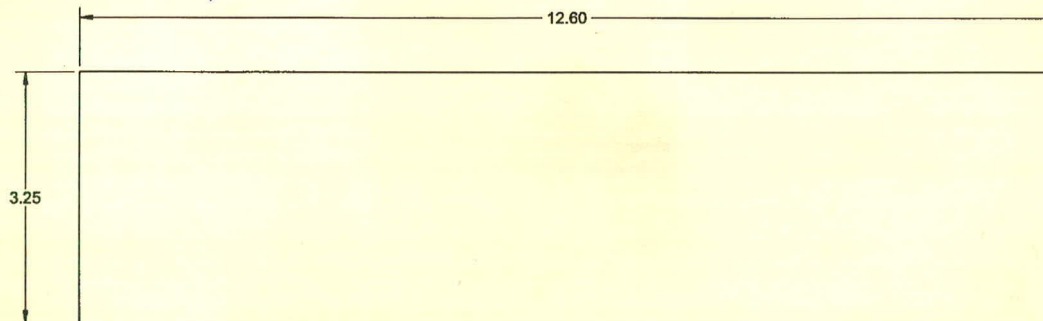
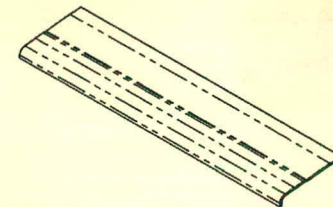
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

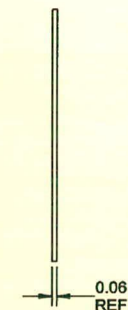
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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SHOP COPY
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 WITHOUT NOTICE
 WORK ORDER
 NO. 186340 M45
18-11-14



FLAT PATTERN



RBW6210G01631-8G-11 LOWER PLATE PROTECTION

X 10

NOTES:

- 1) MATERIAL: McMaster#1374N33 DURO 50A OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"

X.XXX = +/- 0.005" / +/- 0.1"

X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6210G01631-8G	SHEET 12 OF 12
APPROVED	<i>WU</i>	TITLE	SCALE
		M/R BLADE LOCKING PROTECTION TOOL	NTS
DATE	9/7/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

